



# **The Willits Brothers and Their Canoes: Wooden Boat Craftsmen in Washington State, 1908-1967**

*Patrick F. Chapman*

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For half a century Earl and Floyd Willits built some of the world's finest canoes, first in Tacoma, Washington, then on Day Island, right off of Puget Sound in Seattle. Turning out approximately twenty canoes a year, carefully logging and numbering each one, the brothers emphasized quality and design rather than volume. Willits Brothers Canoes earned a reputation that enabled the tiny company to compete successfully with businesses much larger, leaving a name and legacy which is still admired by canoe aficionados today.

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